

Work Order ID 83025

83025

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Item ID: D206-642-212

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH

Start Date: 4/12/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/26/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-212 Location: 82 PPP Rev: 8

Handwritten signature and date: 12/6/25

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

Handwritten signature and date: 12/6/25 MF 12-06-25

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Work Order ID: 83025

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K05.07.14ECN 847 & 901; Add Tow Ring and GHW KitKJ/CP/JLM
IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M 10.02.02 per IIN rev M
EC verified by: JLM IPP REV:N 11.11.17 PER IIN REVO DD VERF;EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-241 Replacement Skidtube		Manufactured	No			110	Each	0.0000	0	1	81231		
D206-651-041 206A/B GHW		Manufactured	No			110	Each	20.0000	0	1	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		5							
				79558		5							
				FG125		15							
				83042		15			83042				
D2665-2 Saddle, RH Fwd Aft Out 206		Manufactured	No			110	Each	4.0000	2	2	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST436		4			76137				
				76137		4			76137				
D2666-2 Saddle, RH Fwd Aft In 206		Manufactured	No			110	Each	5.0000	2	2	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST426		5			76138				
				64091		1			76138				
				76138		4			76138				
AN3-41A Bolt		Purchased	No			110	Each	433.0000	8	8	20	12/06/19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST354		433			120498				
				120498		83							
				121162		150							
				121243		200							

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Work Order ID: 83025

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

D2652
Bushing

Manufactured No

110 Each 659.0000

16

16

JB

SP

Location	Loc Qty	Loc Code
FG	44	
31985	44	
ST013	615	
73836	36	
81951	61	
83744	518	

MS21042L3
Nut

Purchased No

110 Each 2,480.0000

8

8

JB

SP

Location	Loc Qty	Loc Code
ST300	2480	
117885	32	
119017	1060	
119075	138	
121349	345	
121444	905	

AN960JD10
Washer

NAS1149D0363J

Purchased No

110 Each 0.0000

8

8

JB

SP

AN5-7A
Bolt

Purchased No

110 Each 2,589.0000

4

4

JB

SP

Location	Loc Qty	Loc Code
ST337	2589	
119017	2589	

AN5-11A
Bolt

Purchased No

110 Each 492.0000

4

4

JB

SP

Location	Loc Qty	Loc Code
ST337	492	
118191	13	
119512	479	

AN960JD516
Washer

NAS1149D0563J

Purchased No

110 Each 0.0000

8

8

JB

SP

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Work Order ID: 83025

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

AN4-6A Bolt Purchased No 110 Each 1,687.0000 12 12 JB

Location	Loc Qty	Loc Code
355	395	
121631	395	
ST356	1292	
119017	792	
121243	500	

9x121631

3x119017

AN960JD416 Washer Purchased No 110 Each 30.0000 24 24 JB

Location	Loc Qty	Loc Code
ST351	30	
116289	10	
119097	20	

MS2104214 Nut Purchased No 110 Each 4,650.0000 12 12 JB

Location	Loc Qty	Loc Code
ST300	4650	
119075	125	
121011	1262	
121444	2963	
121652	300	

121944

AN6-44A Bolt Purchased No 110 Each 69.0000 2 2 JB 12/06/19

Location	Loc Qty	Loc Code
ST343	7	
119127	7	
st510	62	
119036	62	

119036

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Work Order ID: 83025

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

MS24042L6

Nut

Purchased

No

110

Each

658.0000

2

2

Location

Loc Qty

Loc Code

ST300

658

117677

25

118384

3

118927

48

119075

382

120308

200

AN260JD616

Washer

AN4GSA

BOLT

NAS1149D0663J

Purchased

No

110

Each

0.0000

4

4

Location

Loc Qty

Loc Code

ST355

199

112243

139

119017

60

AN260G416

washer

D3413-1

Ring

NAS1149C0463R

Purchased

No

110

Each

0.0000

0

1

Location

Loc Qty

Loc Code

ST420

4

79233

4

ST464

69

76754

1

80224

7

83307

41

83867

20

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Work Order ID: 83025

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

D2712

Set Screw

Manufactured No

110 Each 855.0000

10

10

JB

54

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST017	805	
79585	105	81871
81871	200	
83559	250	
84433	250	

D2884

Saddle Spacer

Manufactured No

110 Each 83.0000

2

2

JB

54

Location

Loc Qty

Loc Code

FG	10	
29453	10	
ST020	73	
76751	73	76751

D2885

Saddle Spacer

Manufactured No

110 Each 74.0000

2

2

JB

12/06/19

Location

Loc Qty

Loc Code

FG	10	
29199	10	
ST020	64	
76752	64	76752

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4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -247	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
1	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	WEARSHOE KIT (REPLACES -243)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽¹⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			LD3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -213/-214 INSTALLATIONS⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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